

REFRACTORY BRICKS

PRODUCT:	
TYPE:	
NATURE OF BOND:	
SHAPING:	

SUPERHEAT 70 NORMAL HIGH ALUMINA BRICKS FOR NORMAL APPLICATION CERAMIC DRY PRESSED

GENERAL PROPERTIES

Maximum Service Temperature:	1450 ºC
Reversible Thermal Expansion:	0.60 % at 1000 ºC

PHYSICAL PROPERTIES

	RANGE	TYPICAL VALUE	TEST PROCEDURE			
Bulk density, g / cc	2.55 – 2.65	2.60	ASTM C 20			
Apparent Porosity %	17 – 22	18.8	ASTM C 20			
Cold crushing strength, kg/cm ²	600 - 900	680	IS :1528 Part 4			

THERMAL PROPERTIES

	RANGE	TYPICAL VALUE	TEST PROCEDURE
Refractoriness, Orton / ºC		+ 34 / + 1763	IS 1528 Part 1
RUL (T _a), ⁰C	1400 – 1440	1420	IS 1528 Part 2
PLC, %			
after heating at 1450 °C / 3 hrs	(- 1.0) to (+ 1.5)	+ 0.88	IS:1528 Part 6

• Size Tolerance ± 1.0 % or ± 1.5 mm, whichever is greater

• This data relate to machine moulded standard bricks only

• The data are current production averages. They can not be used as limit for specification