

# Conplast SP430 G8

## High performance, High Range Water Reducing & Retarding Admixture

### Uses

- Suitable for high performance concrete
- To produce pumpable concrete
- To increase workability without extra water
- To improve cohesion, minimising segregation and give better finish
- Chloride free, safe for use in prestressed and reinforced concrete.
- Can be used with concrete containing microsilica and other cement replacements.
- Minimise permeability and increase the waterproofing properties of concrete.

### Advantages

- **Improved workability** - Easier, quicker placing and compaction.
- **Increased strength** - Provides high early strength if water reduction is taken advantage of.
- **Improved quality** - Denser, close textured concrete with reduced porosity and hence enhanced durability.
- **Higher cohesion** - Risk of segregation and bleeding minimised; thus aids pumping of concrete

### Standards compliance

Conplast SP430 G8 complies with IS:9103:1999 and BS:5075 Part 3 - 1985 and ASTM-C494M - 99a, 1999 Type 'G' as a high range water reducing admixture & IS 2645- 2003 as an integral waterproofing compound.

### Description

Conplast SP430 G8 is based on Sulphonated Napthalene Polymers and is supplied as a brown liquid instantly dispersible in water.

Conplast SP430 G8 has been specially formulated to give high water reductions upto 25% without loss of workability or to produce high quality concrete of reduced permeability.

### Properties

Specific gravity	1.13 ± 0.02 at 27°C
Chloride content	Nil to BS:5075
<b>Air entrainment</b>	Less than 1% additional air is entrained

**Compatibility** : Can be used with all types of cements except high alumina cement. Conplast SP430 G8 is compatible with other Conplast admixtures when added separately to the mix. Site trials should be carried out to optimise dosages.

**Workability** : Can be used to produce flowing concrete that requires no compaction. Some minor adjustments may be required to produce high workable mix without segregation.

**Cohesion** : Cohesion is improved due to dispersion of cement particles thus minimising segregation and improving surface finish.

**Compressive strength** : Early strength is increased upto 40 to 50% if water reduction is taken advantage of. Generally, there is improvement in strength upto 20% depending upon W/C ratio and other mix parameters.

**Durability** : Reduction in W/C ratio enables increase in density and impermeability thus enhancing durability of concrete.

### Application instructions

#### Dosage

The optimum dosage is best determined by site trials with the concrete mix which enables the effects of workability, strength gain or cement reduction to be measured. Site trials with Conplast SP430 G8 should always be compared with mix containing no admixture. As a guide, the rate of addition is generally in the range of 0.6 - 2% by weight of cement.

#### Over dosing

An over dose above the recommended level of admixture may result in high workability, air entrainment and retardation of setting time depending on the ambient temperature of cure. As such, more than the recommended dosage may be used if necessary by ascertaining the performance in the lab trials only before using in actual site conditions.

#### Dispensing

The correct quantity of Conplast SP430G8 should be used by means of a dispenser. The measured quantity of Conplast SP430G8 should be added along with a part of gauging water incase of batching plants. Alternatively, correct dosage should be used with about 20% of the total water in the last phase after the mix has been prewetted.

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## Mix design

Fosroc has a dedicated advisory service on Concrete Mix Design and can be contacted if assistance is required.

## Estimating

## Packing

Conplast SP430 G8 is supplied in 5,20 and 200 litre drums.

## Storage

Conplast SP430 G8 has a minimum shelf life of 12 months when stored under normal temperatures. It should be protected from extreme temperatures and preferably stored in shade.

## Precautions

### Health and Safety instructions

Conplast SP430 G8 is non-toxic. Any splashes on the skin should be washed immediately with water. Splashes on the eyes should be washed immediately with water and medical advice should be sought.

## Fire

Conplast SP430 G8 is non flammable.

## Additional information

The Fosroc range of associated products include high strength cementitious, epoxy grout, polyester resin based mortar for rapid presetting of steel shims to level or for direct bedding of small base plates; Resin anchoring systems for same day anchoring of bolts in drilled holes in concrete or rock. Also available a range of products for use in construction; viz., admixtures, curing compounds, release agents, flooring systems and repair mortars.

Separate datasheets are available on these products.



## Fosroc Chemicals (India) Pvt. Ltd.

### Head Office

Embassy Point, No. 150,  
2nd Floor, Infantry Road,  
Bangalore 560 001,  
Karnataka

### Important note :

Fosroc products are guaranteed against defective materials and manufacture and are sold subject to its standard terms and conditions of sale, copies of which may be obtained on request. Whilst Fosroc endeavours to ensure that any advice, recommendation, specification or information it may give is accurate and correct, it cannot, because it has no direct or continuous control over where or how its products are applied, accept any liability either directly or indirectly arising from the use of its products whether or not in accordance with any advice, specification, recommendation or information given by it.

### telephone

+91 80-42521900

### fax

+91 80-22281510

### e-mail

enquiry.india@fosroc.com

### Regional Offices

#### Chennai

Hills Centre, Old No 5,  
New No 9, 3rd Cross Street,  
Jeth Nagar, Raja Annamalaipuram,  
Chennai 600 028.  
Ph: 9500064795

#### Mumbai

MBC Park, 12th floor, Office No.12B,  
'D' Block, Near G Corp/Hyper City  
Kasarwadawali, Ghodbunder Road,  
Thane (West) 400 615  
Ph: +91 22 6229 6800

#### Noida

Unit No. 601, Highway Tower-II  
A-13/2, 6th Floor, Sector-62  
Gautam Buddha Nagar,  
Noida 201 309, Uttar Pradesh  
Ph: +91 120 6121900  
Fax: 0120-4270622

#### Kolkata

304, Jodhpur Park  
Kolkata 700 068  
Ph: +91 33-65343188  
Fax: 033-2499-0278